







product name		Production location	
Wasserstrich Billund		Spijk	
A mix of different kinds of clay forms the basis for this facing brick. This special mix of clays is ideally suited for the manufacturing of hand form bricks. Due to the use of the water-struck-technique the facing bricks sight will appear textured without sand coated surface.			
Colour			
Red with soft brown, purple and dark grey shades, textured without sand coated surface (Water-struck)			
Format			
Moulding method		Waterstruck	
WF: 212 x 101 x 51 mm DF: 215 x 101 x 68 mm		Between batches the average size and color may slightly differ.	
Essential Characteristics - EN771-1			
		0620-CPR-76485	
Dimensions: tolerance category	T2		
Dimensions: range category	R1		
Active soluble salt	S2		
Average compressive strength	NPD	Tested to the bed face	
Normalised compressive strength	$\geq 15 \text{ N/mm}^2$	Tested to the bed face	
Dimensional stability	NPD		
Bond Strength general	$0,15 \text{ N/mm}^2$	Value according EN998-2 Annex C	
Adhesive strength (mortar)	$0,30 \text{ N/mm}^2$	Value according EN998-2 Annex C	
Reaction to fire	A1	Category	
Water absorption	$\leq 14\% \text{ m/md}$		
Water vapour permeability	5/10		
Net dry density	NPD		
Gross dry density	$1780 \text{ kg/m}^3 \text{ (D1)}$		
Equivalent thermal conductivity	$\leq 0,52 \text{ W/m.K}$	Value according EN1745, Annex A 50%	
Freeze/thaw resistance	F2		
Dangerous substances	NPD	According Annex ZA.3	
Other Characteristics			
Initial rate of water absorption - Non-coated Brick	$1,5 - 4,0 \text{ kg/m}^2 \cdot \text{min (IW3)}$	Value according EN771-1:2011 - 5.3.8	
Initial rate of water absorption ($\text{kg/m}^2 \cdot \text{min}$) - Coated Brick*	NPD	Value according EN771-1:2011 - 5.3.8	
Eq. Thermal Property 10, dry mass (90/90)	NPD		
Eq. Thermal Property 10, dry mass (λ_{Ui})	NPD		
Eq. Thermal Property 10, dry mass (λ_{Ue})	NPD		
			
Storage & handling		Cutting	
<ul style="list-style-type: none"> - Store packs on a clean surface and cover them - Process from multiple packs at the same time - Follow the Vandersanden processing guidelines 		Cutting with power tools may generate dust. This dust may contain silica or quartz particulate which may constitute a hazard. Persons undertaking work of this nature are advised to wear dust masks (FFP3).	
<small>*All our Coated bricks are only coated on the facing sides. Coated products are specially labeled and recognisable with a "C" logo on the top left-hand side of the packaging. Always check if using coated or non-coated bricks. Match the mortar to the specified initial water absorption.</small>			

product name		Production location	
Wasserstrich Billund		Hedikhuizen	
A mix of different kinds of clay forms the basis for this facing brick. This special mix of clays is ideally suited for the manufacturing of hand form bricks. Due to the use of the water-struck-technique the facing bricks sight will appear textured without sand coated surface.			
Colour			
Red with soft brown, purple and dark grey shades, textured without sand coated surface (Water-struck)			
Format			
Moulding method		Waterstruck	
NF: 240 x 115 x 73 mm LF-4: 245 x 90 x 40 mm		Between batches the average size and color may slightly differ.	
Essential Characteristics - EN771-1			
		0620-CPR-97880	
Dimensions: tolerance category	T2		
Dimensions: range category	R1		
Active soluble salt	S2		
Average compressive strength	NPD	Tested to the bed face	
Normalised compressive strength	$\geq 10 \text{ N/mm}^2$	Tested to the bed face	
Dimensional stability	NPD		
Bond Strength general	0,15 N/mm ²	Value according EN998-2 Annex C	
Adhesive strength (mortar)	0,30 N/mm ²	Value according EN998-2 Annex C	
Reaction to fire	A1	Category	
Water absorption	$\leq 15\% \text{ m/md}$		
Water vapour permeability	5/10		
Net dry density	NPD		
Gross dry density	1690 kg/m ³ (D1)		
Equivalent thermal conductivity	$\leq 0,50 \text{ W/m.K}$	Value according EN1745, Annex A 50%	
Freeze/thaw resistance	F2		
Dangerous substances	NL-BSB	According Annex ZA.3	
Other Characteristics			
Initial rate of water absorption - Non-coated Brick	4,0 - 8,0 kg/m ² .min (IW4)	Value according EN771-1:2011 - 5.3.8	
Initial rate of water absorption (kg/m ² .min) - Coated Brick*	NPD	Value according EN771-1:2011 - 5.3.8	
Eq. Thermal Property 10, dry mass (90/90)	NPD		
Eq. Thermal Property 10, dry mass (λ_{Ui})	NPD		
Eq. Thermal Property 10, dry mass (λ_{Ue})	NPD		
			
Storage & handling		Cutting	
<ul style="list-style-type: none"> - Store packs on a clean surface and cover them - Process from multiple packs at the same time - Follow the Vandersanden processing guidelines 		Cutting with power tools may generate dust. This dust may contain silica or quartz particulate which may constitute a hazard. Persons undertaking work of this nature are advised to wear dust masks (FFP3).	
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Colour		
Red with soft brown, purple and dark grey shades, textured without sand coated surface (Water-struck)		
Format		
Moulding method		Waterstruck
NF: 238 x 112 x 72 mm	Between batches the average size and color may slightly differ.	
Essential Characteristics - EN771-1		
 0620-CPR-76485		
Dimensions: tolerance category	T2	
Dimensions: range category	R1	
Active soluble salt	S2	
Average compressive strength	NPD	Tested to the bed face
Normalised compressive strength	$\geq 15 \text{ N/mm}^2$	Tested to the bed face
Dimensional stability	NPD	
Bond Strength general	$0,15 \text{ N/mm}^2$	Value according EN998-2 Annex C
Adhesive strength (mortar)	$0,30 \text{ N/mm}^2$	Value according EN998-2 Annex C
Reaction to fire	A1	Category
Water absorption	$\leq 14\% \text{ m/md}$	
Water vapour permeability	5/10	
Net dry density	NPD	
Gross dry density	$1780 \text{ kg/m}^3 \text{ (D1)}$	
Equivalent thermal conductivity	$\leq 0,52 \text{ W/m.K}$	Value according EN1745, Annex A 50%
Freeze/thaw resistance	F2	
Dangerous substances	NL-BSB	According Annex ZA.3
Other Characteristics		
Initial rate of water absorption - Non-coated Brick	$4,0 - 8,0 \text{ kg/m}^2 \cdot \text{min (IW4)}$	Value according EN771-1:2011 - 5.3.8
Initial rate of water absorption ($\text{kg/m}^2 \cdot \text{min}$) - Coated Brick*	NPD	Value according EN771-1:2011 - 5.3.8
Eq. Thermal Property 10, dry mass (90/90)	NPD	
Eq. Thermal Property 10, dry mass (λ_{Ui})	NPD	
Eq. Thermal Property 10, dry mass (λ_{Ue})	NPD	
		
Storage & handling		Cutting
<ul style="list-style-type: none"> - Store packs on a clean surface and cover them - Process from multiple packs at the same time - Follow the Vandersanden processing guidelines 		Cutting with power tools may generate dust. This dust may contain silica or quartz particulate which may constitute a hazard. Persons undertaking work of this nature are advised to wear dust masks (FFP3).
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