

product name		Production location	
Wasserstrich Herning		Spijk	
A mix of different kinds of clay forms the basis for this facing brick. This special mix of clays is ideally suited for the manufacturing of hand form bricks. Due to the use of the water-struck-technique the facing bricks sight will appear textured without sand coated surface.			
Colour			
Dark brown with red-purple and dark shades, textured without sand coated surface (Water-struck)			
Format			
Moulding method Waterstruck			
WF: 212 x 101 x 51 mm DF: 210 x 102 x 65 mm	Between batches the	Between batches the average size and color may slightly differ.	
Essential Characteristics - EN771-1			
	CE	0620-CPR-76485	
Dimensions: tolerance category	T2		
Dimensions: range category	R1		
Active soluble salt	S2		
Average compressive strength	NPD	Tested to the bed face	
Normalised compressive strength	>= 15 N/mm²	Tested to the bed face	
Dimensional stability	NPD		
Bond Strength general	0,15 N/mm²	Value according EN998-2 Annex C	
Adhesive strength (mortar)	0,30 N/mm²	Value according EN998-2 Annex C	
Reaction to fire	A1	Category	
Water absorption	<= 14% m/md		
Water vapour permeability	5/10		
Net dry density	NPD		
Gross dry density	1780 kg/m³ (D1)		
Equivalent thermal conductivity	<=0,52 W/m.K	Value according EN1745, Annex A 50%	
Freeze/thaw resistance	F2		
Dangerous substances	NPD	According Annex ZA.3	
Other Characteristics			
Initial rate of water absorption - Non-coated Brick	1,5 - 4,0 kg/m².min (IW3)	Value according EN771-1:2011 - 5.3.8	
Initial rate of water absorption (kg/m².min) - Coated Brick*	NPD	Value according EN771-1:2011 - 5.3.8	
Eq. Thermal Property 10, dry mass (90/90)	NPD		
Eq. Thermal Property 10, dry mass (lambda Ui)	NPD		
Eq. Thermal Property 10, dry mass (lambda Ue)	NPD		

